

SPECIALTY CONSTRUCTION PRODUCTS

Stamped & Decorative Concrete Sealer 400A

Slow Evaporating, Bubble Resistant, Low-VOC, High Gloss "Wet Look" Sealer

Distributed By:

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P R O D U C T D A T A

DESCRIPTION

Stamped & Decorative Concrete Sealer 400A is a film forming sealer specifically manufactured to provide 200 to . 300% more working time on stamped concrete, exposed aggregate, and other forms of decorative concrete than traditional low-VOC sealers. Stamped & Decorative Concrete Sealer 400A will not produce bubbles under normal conditions unlike sealers formulated with common, fast evaporating, low-VOC solvents. It is formulated with a proprietary resin that develops high gloss and provides superior chemical resistance. Stamped & Decorative Concrete Sealer 400A's film will not yellow under any UV conditions, virtually eliminates cobweb formation during application, and is extremely durable. Stamped & Decorative Concrete Sealer 400A is a solvent-based product meeting low-VOC requirements < 400 g/L.

USES

- Seal and protect any exterior, horizontal or vertical concrete or masonry surface
- Protect and amplify the beauty of stamped concrete, exposed aggregate, terrazzo and man-made or natural stone
- Deepens the color of stamped concrete while shielding it from water, freeze thaw damage, dirt and most hydrocarbon chemicals
- Keeps surfaces from dusting and chalking
- Makes surfaces easier to clean

ADVANTAGES

- 200 to 300% increased working time vs traditional low-VOC products, easier to apply, forms fewer "cobwebs" than other low-VOC products
- Develops the deep, rich, "wet look" desired for stamped and decorative concrete
- Non-bubbling formula will not produce bubbles as fast evaporating solvent based low–VOC products are known to produce.
- High level of resistance to aliphatic solvents, acids, alkalis, gasoline, oils and grease
- Excellent penetration, adhesion, and durability
- Superior resistance to ultraviolet light, freeze/thaw cycling and acid rain
- High gloss for improved appearance and reduced maintenance costs
- Easy to apply and re-coat without extensive surface preparation; dries quickly, dustproofs as it seals

TECHNICAL DATA

Complies with National Volatile Organic Compound Emission Standards for Architectural Coatings, Federal EPA Regulation 40 CFR Part 59 and other lower VOC requirements at <400 g/L.

Packaging Product Number			
5 gallon (1839L) pails	36 per pallet	F1425.05	
55 gallon (208L)	4 per pallet	F1425.55	

Drying Time @ 70 °F(21°C) with 50% R.H. Temperature and humidity effect dry time		
Condition	Hours	
Dry	2	
Re-coat	1	
Foot traffic	4	
Heavy traffic (vehicular)	24	

Estimating Guide		
First Coat	300 to 350 ft²/gal (7 to 8 m²/L)	
Optional second coat	350 to 400 ft²/gal (8 to 9 m²/L)	

DIRECTIONS

Mixing: Do not dilute. **Stamped & Decorative Concrete Sealer 400A** is packaged ready to use. Stir or agitate before using.

For Decorative Substrates at least 90% of release must be removed from stamped concrete surfaces in order for sealers to adhere.

For Exposed Aggregate the surface must be thoroughly washed to remove all traces of surface retarder. Do not apply to frozen or frosted surfaces.



Sealing: Surface Preparation: Substrates must be a minimum of 28 days old and fully cured. Surface and ambient temperatures must be a minimum of 40°F (4°C). Do not apply to frozen or frosted surfaces. **Stamped & Decorative Concrete Sealer 400A** should be conditioned to a minimum of 50°F (10°C) prior to application. Surface must be clean and free from dirt, dust, laitance, oil, grease, paints, curing agents, tilt up bond breakers, or other contaminants that would prevent proper adhesion. Rinse thoroughly and allow the substrate to dry completely before applying **Stamped & Decorative Concrete Sealer 400A**.

Application: Spray Apply with a low pressure, solvent resistant, airless, sprayer equipped with a fan nozzle orifice of 0.030 to 0.035" at 1 g.p.m. The optimum spray pattern is an 8" to 12" fan. Hold sprayer tip 8" to 12" from the surface of the concrete. Apply uniformly leaving no pinholes or gaps. Do not allow the material to puddle.

Roller Apply: Use a short nap (1/4" max) solvent resistant roller. Apply a continuous film leaving no pinholes or gaps.

Unsealed concrete may require optional second coat. Apply second coat when surface is tack free, typically about 1 hour at 70°F (21°C) with 50% relative humidity. Lightly acid etch unsealed smooth trowel finished concrete before sealing.

Do not over apply, less is better. Do not apply in excess of $350~{\rm ft}^2/{\rm gal}$ per coat. Over application will reduce the breathability of the coating system and may result in delaminating or discoloring of the sealer system when exposed to high water vapor pressures.

For best results apply when ambient air and surface temperatures are above 40°F (4°C) and below 90°F (32°C) avoid windy days and direct sunlight. Condition material to 50°F (10°C) before use. *

Cleanup

Clean tools and equipment with **Polyseal Solvent, Xylene**, or toluene.

Storage

Store tightly closed containers in dry area away from direct sunlight and sources of heat. Shelf life of properly stored material is one year from date of manufacture.

Limitations

- For use outdoors only.
- Stamped & Decorative Concrete Sealer 400A is not to be used as a curing compound or as a bond breaker for tilt up construction.
- Stamped & Decorative Concrete Sealer 400A is not recommended for primary or secondary containment areas or for use under resinous coatings.
- Do not use on surfaces scheduled to receive concrete overlays, toppings or thin set mortars.
- Do not apply in the presence of foodstuffs.
- During times of heavy precipitation or excess moisture in the substrate, do not apply Stamped & Decorative Concrete Sealer 400A. Stamped & Decorative Concrete Sealer 400A may blush or develop a milky appearance, which is permanent if applied to a substrate containing a great deal of moisture. Allow pressurewashed concrete to dry out overnight before applying Stamped & Decorative Concrete Sealer 400A.
- Stamped & Decorative Concrete Sealer 400A will darken or highlight the subtle color variations naturally present in concrete. When the difference in shading caused by absorptive deviation is objectionable, consult ChemMasters technical staff prior to sealing for recommendations.
- Joints to receive joint sealant should be masked or taped off prior to application or Stamped & Decorative Concrete Sealer 400A.

Precautions

Danger. Flammable Liquid and Vapor. Harmful if inhaled. May cause respiratory irritation. May cause drowsiness or dizziness. May be fatal if swallowed and enters airways. Toxic to aquatic life with long lasting effects. Precautionary Statements: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond the container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection. Keep out of reach of children. All label precautions and the Safety Data Sheet must be fully understood before using this product.

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