

SPECIALTY CONSTRUCTION PRODUCTS

Traz[™]25-A

High Gloss, Low V.O.C., Methacrylate, Sealer for Stamped Concrete & Exposed Aggregate

Distributed By:

DESCRIPTION

ChemMasters' Traz 25-A is a high solids, Low Volatile Organic Compound (V.O.C.) high performance concrete • sealing compound for decorative concrete such as stamped and exposed aggregate. Traz 25-A is formulated with methyl methacrylate polymers that develop high gloss and are more • chemically resistant than standard acrylic sealers. Traz 25-A's film will not vellow under any UV conditions and is extremely durable.

USES

- Seal and protect horizontal decorative concrete and exposed aggregate.
- Seal and protect any exterior, horizontal or vertical concrete or masonry surface.
- Protect and amplify the beauty of decorative concrete or some natural stone and pavers (a test area is required).
- Deepens and enhances the color of decorative concrete while protecting it from water, freeze/thaw damage and most hydrocarbon chemicals.
- Keep surfaces from dusting and chalking, makes them easier to clean.

ADVANTAGES

- Superior chemical resistance compared to standard acrylic or styrene acrylic sealers.
- High level of resistance to aliphatic solvents, acids, alkalis, gasoline, salts, oils, and grease.
- Excellent penetration, adhesion, and durability.
- Superior resistance to ultraviolet light, freeze/thaw cycling and acid rain.
- High gloss for improved appearance and reduced maintenance costs.
- Easy to apply and recoat without extensive surface preparation; dries quickly.
- Dustproofs as it seals.

Packaging			
1 gallon (3.8L) case	1x1 gal 4x1 gal	F1420.01 F1420.04	
Pails 5 gallon (8.9L)	36 per pallet	F 1420.05	
55 gallon drums	4 per pallet	F1420.55	

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TECHNICAL DATA

- Complies with the National Volatile Organic Compound (V.O.C.) Emission Standards Architectural Coatings, Federal EPA 40 CFR Part 59.
- ASTM C 1315 Type I, Class A, Standard Specification for Liquid Membrane Forming Compounds for Sealing Concrete
- USDA approved for use around foodstuffs when Traz 25-A is completely dried.

Estimating Guide			
Surface Texture / Coats	ft²/gallon	m²/liter	
Rough porous first coat	300 to 350	7 to 8	
Rough porous second coat	350 to 400	8 to 9	
Smooth dense first coat	350 to 400	8 to 9	
Smooth dense second coat	350 to 400	8 to 9	

Test Data		
Dry time	@ 70°F (21°C)	
Condition:	Hours:	
Recoat	1	
Foot Traffic	4	
Heavy Traffic	12	
Solids	25%	
V.O.C. Content	<400 g/L	

DIRECTIONS

Mixing: Do not dilute. Traz 25-A is packaged ready to use. Stir or agitate before using.



Sealing: Surface Preparation: Substrates must be a minimum of 28 days old and fully cured. Surface and ambient temperatures must be a minimum of 40°F (4°C). Do not apply to frozen or frosted surfaces. **Traz 25-A** should be conditioned to a minimum of 50°F (10°C) prior to application. Surface must be clean and free from dirt, dust, laitance, oil, grease, paints, curing agents, tilt up bond breakers, or other contaminants that would prevent proper adhesion. Multiple coats of sealing compounds should be chemically removed. Rinse thoroughly and allow the substrate to dry completely before applying **Traz 25-A**. Joints to receive joint sealant should be masked or taped off prior to applying.

Application: Spray Apply with a low pressure, solvent resistant, airless, sprayer equipped with a fan nozzle orifice of 0.030 to 0.035" at 1 gpm. The optimum spray pattern is an 8" to 12" fan. Hold sprayer tip 8" to 12" from the surface of the concrete. Apply uniformly leaving no pinholes or gaps. Do not allow the material to puddle.

Roller Apply: Use a short nap (1/4" max) solvent resistant roller. Apply a continuous film leaving no pinholes or gaps. Do not allow material to puddle.

Lambs wool applicator: Apply a continuous film leaving no pinholes or gaps. Do not allow material to puddle.

Unsealed concrete may require optional second coat. Apply second coat when surface is tack free, typically about 1 hour at 70°F (21°C) with 50% relative humidity. Lightly acid etch unsealed smooth trowel finished concrete before sealing.

Do not over apply, less is better. Do not apply in excess of 350 $\rm ft^2$ /gal per coat. Over application will reduce the breathability of the coating system and may result in delaminating or discoloring of the sealer system when exposed to high water vapor pressures.

For best results apply when ambient air and surface temperatures are above 40°F (4°C) and below 90°F (32°C) avoid windy days and direct sunlight. Condition material to 50°F (10°C) before use. *

Recoating: When the finish begins to lose its original luster it can be restored using ChemMasters' **Gloss Restorer**. Contact ChemMasters' Technical Service Department for assistance.

Cleanup

Clean tools and equipment with **Polyseal Solvent**, **Xy-lene**, or toluene.

Storage

Store tightly closed containers in dry area away from direct sunlight and sources of heat. Shelf life of properly stored material is 2 years from date of manufacture.

Limitations

- Traz 25-A is not to be used as a bond breaker for tilt up construction
- Traz 25-A is not recommended for primary or secondary containment areas or for use under resinous coatings. Consult ChemMasters' Technical Service staff for alternative materials.
- · Do not apply:
 - 1. When temperature is below 40°F (4°C)
 - 2. When surface is $< 40^{\circ}$ F, frosted, or frozen
 - 3. When surface has excess moisture from heavy precipitation or power washing
 - 4. As a cure for concrete
 - 5. On interior surfaces.
 - 6. To joints or channels scheduled to receive elastomeric caulks.
 - 7. To surfaces scheduled to receive concrete overlays, toppings, or thin set mortars.
 - 8. In the presence of foodstuffs
- Traz 25-A will darken or highlight the subtle color variations naturally present in concrete. When the difference in shading is objectionable, consult ChemMasters' Technical Staff for recommendations.
- For best results condition material to a minimum of 50°F (10°C) prior to application.

Cautions

Combustible Liquid: Keep away from heat or open flame. Use with adequate ventilation. May cause skin, eye, and respiratory tract irritation. Do not take internally.

Keep out of reach of children

All label precautions and the Safety Data Sheet must be fully understood before using this product.

Distributed By:



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